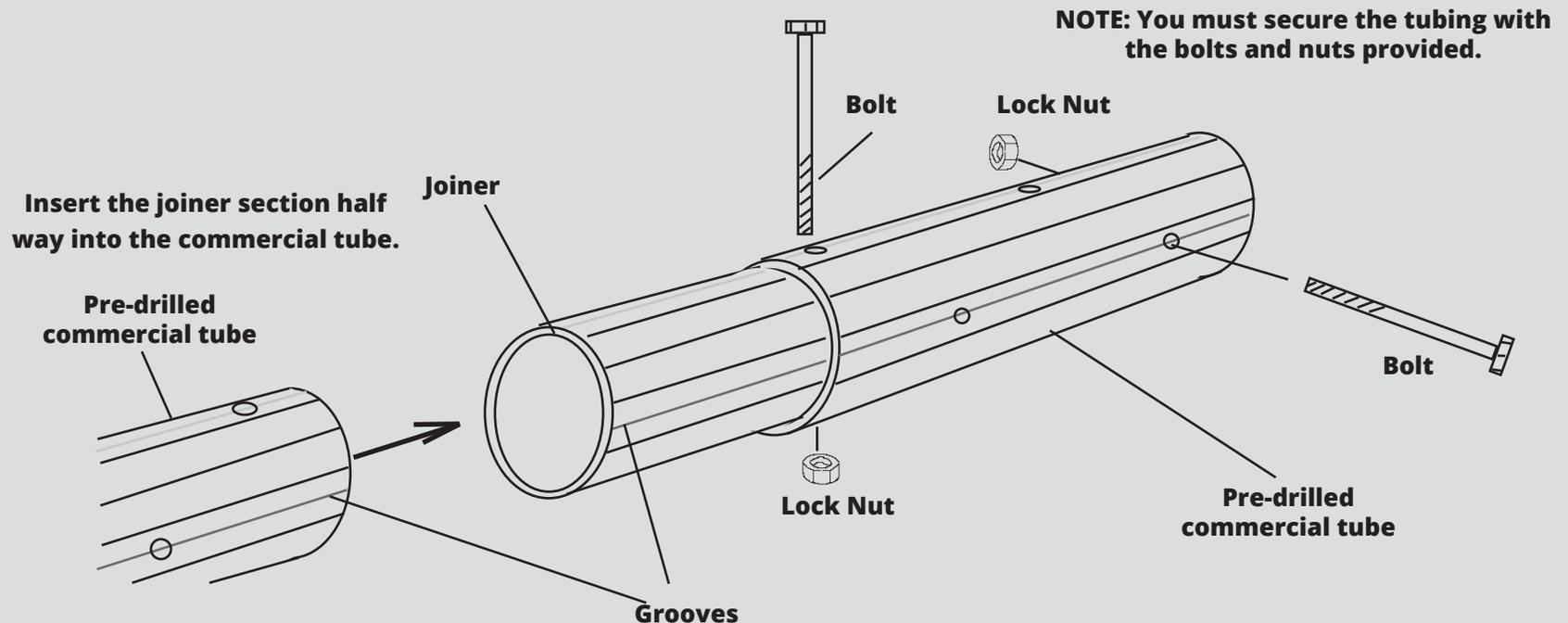


Commercial Tubing Assembly



Take the joiner and make a mark at 18" then slide the joiner into one of the pre-drilled commercial tubes up to your mark. Make sure to line up the grooves in the joiner with the grooves in the tube, they help to keep the tube from rotating. Next drill out your joiner using the existing holes as a guide. When the first hole is drilled set a bolt in the hole to help keep the joiner stationary while you drill the rest of the holes. After the holes are drilled put your bolts through and tighten them till they are snug but not bending the tube. After one side of the joiner is secured slide the other pre-drilled tube onto it, again lining up the grooves and repeat the above steps to drill and bolt it together.



VERY IMPORTANT
Line up the joiner section so that the groove of the joiner is in line with the groove on the pre-drilled commercial tube. Drill into the joiner using the pre-drilled holes as a guide.

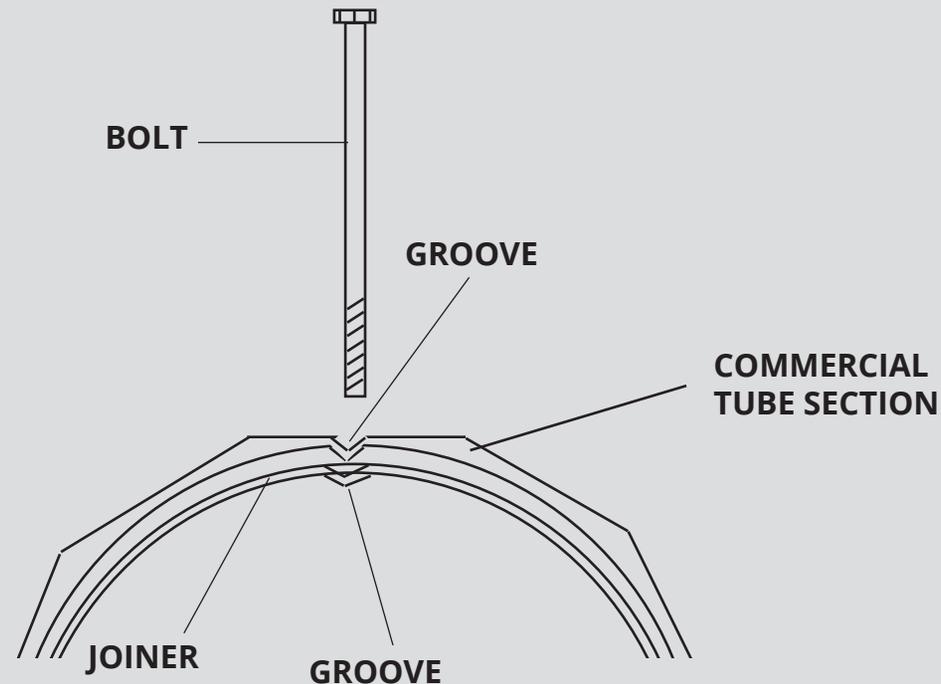
CONTENTS OF BAG:
8 x 5-1/2" Bolts
8 x Nylock Nuts

Phone: 1-800-663-8705
Email: info@rockys.ca

VERY IMPORTANT INSTRUCTIONS

FAILURE TO FOLLOW THESE INSTRUCTIONS MAY CAUSE DAMAGE TO THE TUBE

The Commercial tubing is pre-drilled. Use the holes in the tube as a guide to drill through the joiner.



It is very important that you ensure the groove of the joiner is right under the groove of the commercial tube.

Make sure that the bolts are secured correctly and at right angles to the previous bolt.

Use the hardware provided, do not use screws to secure the tube and joiner as damage will occur.

If you require additional assistance please call Rocky's at 1-800-663-8705 or check out our comprehensive instructional videos at: www.rockys.ca

PLEASE NOTE: When you have placed the bolt through the tube put the Nut on and "finger tighten only".

If you try to tighten the bolts with a wrench it will slightly bend the tube out of shape and you will not be able to place the other nuts on to the bolts.

Once all bolts are in place you can then tighten them up.